

Series SRS11A/12A/13A/14A

## SHIMADEN DIGITAL CONTROLLER



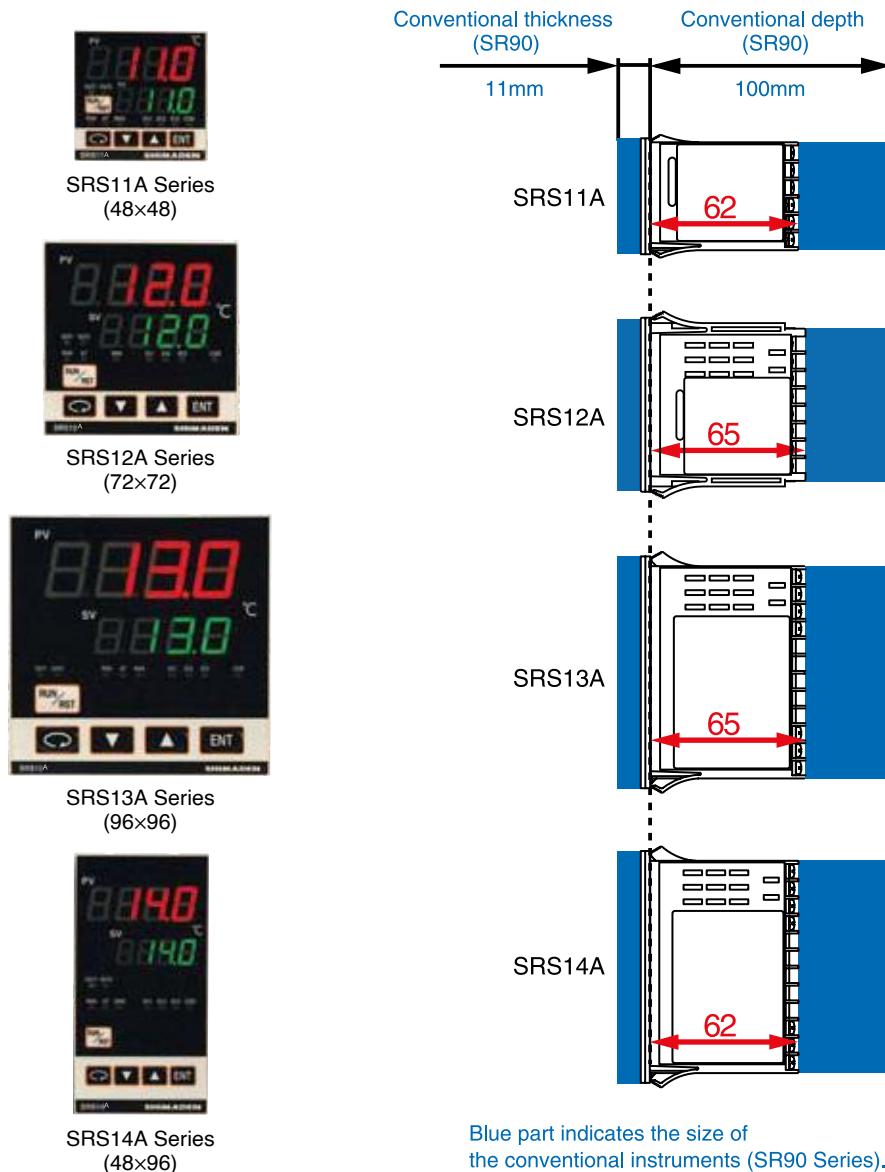
CE approved

**RoHS** compliance

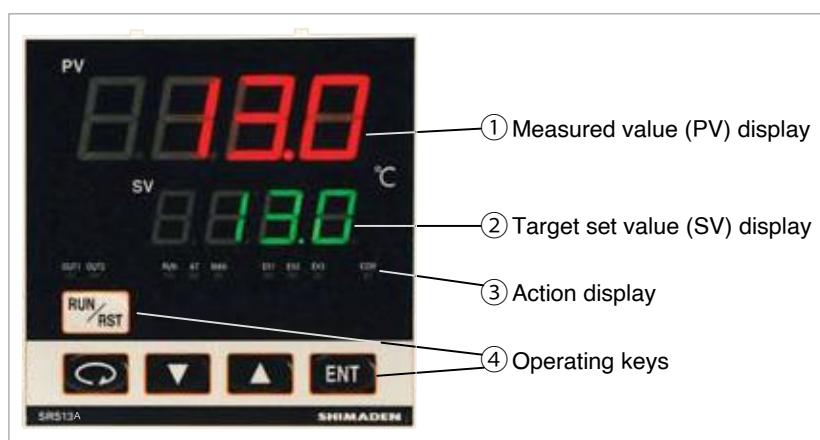
### BASIC FEATURES

- Multi-input and multi-range performance**
- Small instrument depths (62mm - 65mm) save space, thus securing a larger installation area.**
- SV setting: 3 points**
- PID Value: 3 types**
- 2-output heating and cooling control available (optional)**
- Total 32 steps Program available (optional)  
(1-4 pattern, 32-8 step)**
- RS-485 Interface available (optional)  
(Master/slave function, Modbus/Shimaden Protocol)**
- Heater break/heater loop alarm (optional)**
- A wide selection of additional functions (optional) is available to suit various needs.**
- Possible to switch off SV/PV value by key operation**
- Parameter mask (non-display) / lock (key lock) function**

Smaller instrument depths save space and secure a larger and flexible installation area.



## NAMES AND FUNCTIONS

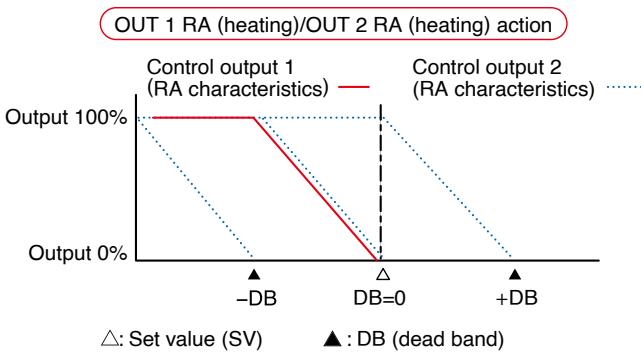
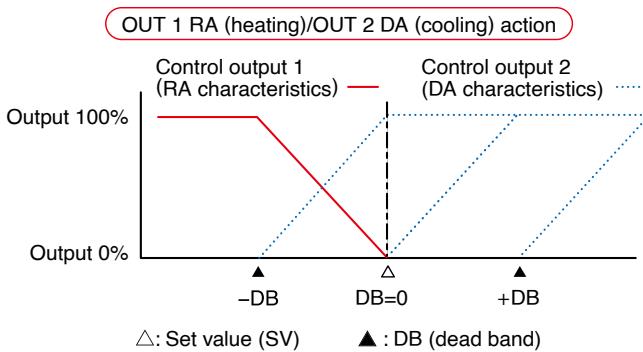


- ① Measured value (PV) display  
Displays current PV value.
- ② Target set value (SV) display  
Displays current SV value.
- ③ Action display  
RUN/AT/MAN/OUT1/OUT2/EV1/EV2/EV3/COM
- ④ Operating keys
  - ...Parameter key  
Displays the next screen in various screen groups.
  - ...Down key  
Decrements setting values.
  - ...Up key  
Increments setting values.
  - ...Enter key  
Enters setting values.
  - ...RUN/RST key

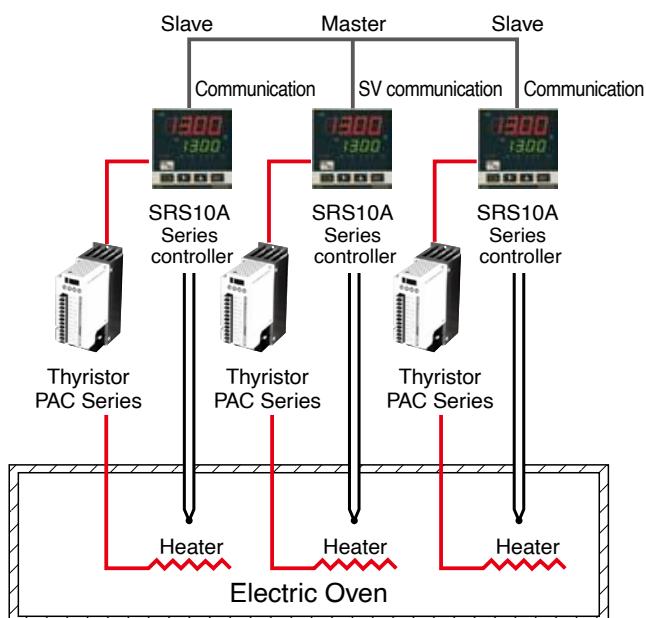
## EXAMPLES OF USE

**Series SRS11A/12A/13A/14A**

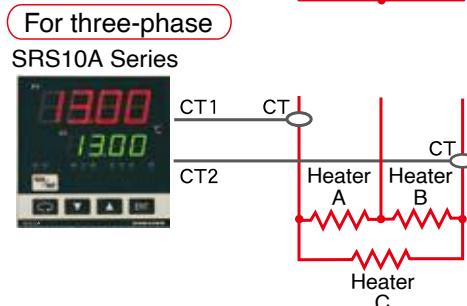
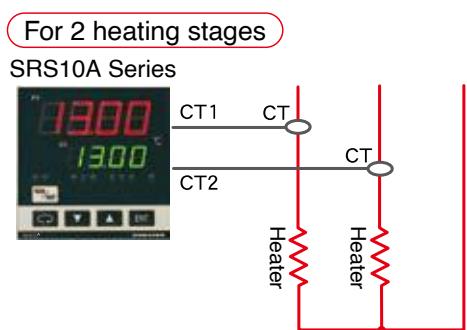
## ■ EXAMPLE OF 2-OUTPUT CONTROL BY SELECTING CONTROL OUTPUT 2



## ■ EXAMPLE OF TUNNEL FURNACE PROGRAM TEMPERATURE CONTROL



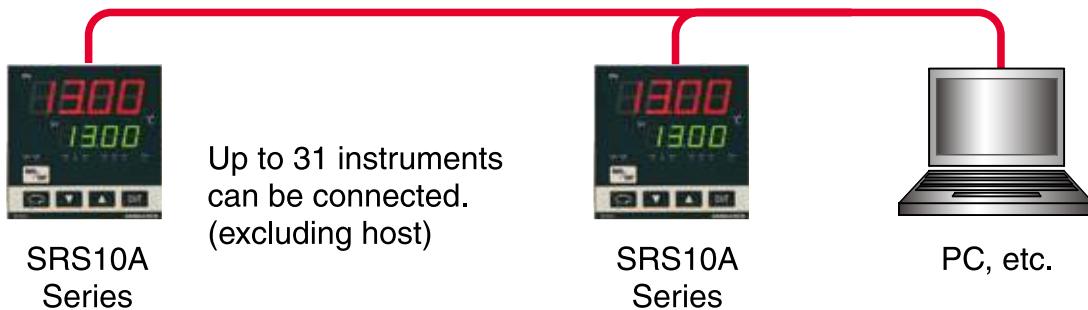
#### ■ CT INPUT (CONTROL LOOP ALARM)



| For three-phase |              |              |            |
|-----------------|--------------|--------------|------------|
| Broken area     | A            | B            | C          |
| CT1             | Detectable   | Undetectable | Detectable |
| CT2             | Undetectable | Detectable   | Detectable |

## ■ COMMUNICATION

Serial communication with PC/sequencer is possible by RS-485.

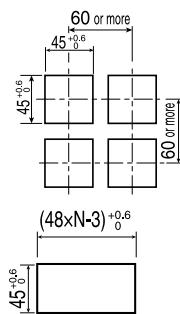
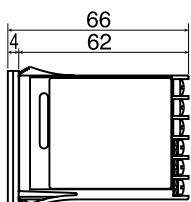
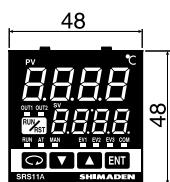


## EXTERNAL DIMENSIONS/PANEL CUTOUT

## Series SRS11A/12A/13A/14A

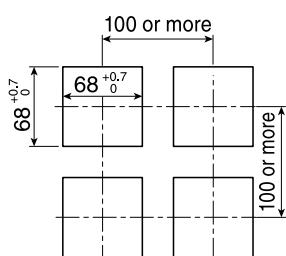
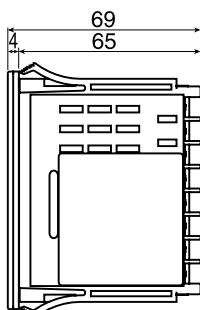
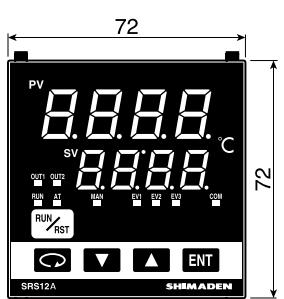
Unit: mm

### SRS11A

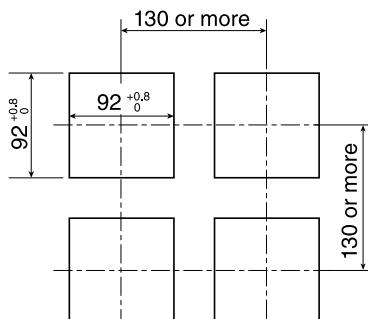
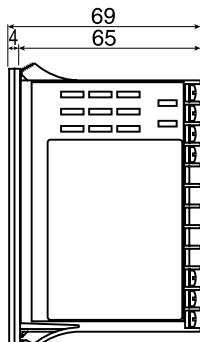
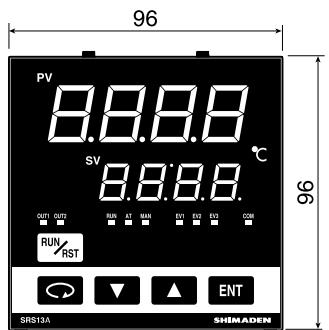


In the case of closely-mounted horizontally  
N=The number of instruments  
(When closely-mounted in series, cold junction  
compensation accuracy will be  $\pm 3^{\circ}\text{C}$ .)

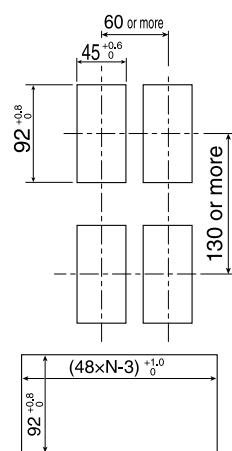
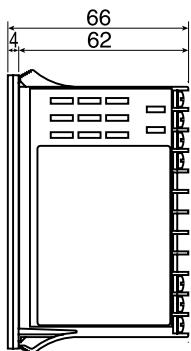
### SRS12A



### SRS13A



### SRS14A



In the case of closely-mounted horizontally  
N=The number of instruments  
(When closely-mounted in series, cold junction  
compensation accuracy will be  $\pm 3^{\circ}\text{C}$ .)

**■ Display****● Display methods**

Digital display

- : Measured value (PV)/7 segments red LED 4 digits, target set value (SV)/7 segments green LED 4 digits
- SRS11A PV height of character: Approx. 12mm SV height of character: Approx. 9mm
- SRS12A PV height of character: Approx. 15mm SV height of character: Approx. 12mm
- SRS13A PV height of character: Approx. 20mm SV height of character: Approx. 13mm
- SRS14A PV height of character: Approx. 12mm SV height of character: Approx. 9mm

Status display

- : LED lamp display
- Green: RUN, AT, MAN, OUT1, OUT2, COM
- Orange: EV1, EV2, EV3

**● Display accuracy****● Display accuracy maintaining range**:  $\pm(0.25\% \text{FS} + 1 \text{ digit})$  Excluding cold junction temperature compensation accuracy of thermocouple inputAccuracy if set value is lower than -100°C with K, T, U thermocouples is  $\pm 0.7\% \text{FS}$ .

Accuracy guarantee not applicable to 400°C and below of B thermocouple.

**● Display resolution**

: Depends on measuring range and scaling (0.001, 0.01, 0.1, 1)

**● Measured value display range**: -10 – 110% of measuring range  
(Range of Pt-200 – 600°C is -240 – 680°C, range of JPt-200 – 500°C is -240 – 570°C.)**● Display updating cycle**

: 0.25 seconds

**■ Setting****● Setting method**

: By operating 5 keys (PARA, DOWN, UP, ENT, RUN/RST) on the front panel

**● Target value setting range**

: Same as measuring range (within setting limiter)

**● Set value limiter**: Individual setting for higher and lower limits, any value is selectable within measuring range.  
(Lower limit value < Higher limit value)**● Key lock**

: OFF, 1 – 3 (4 level)

OFF: No key lock

1: Only user setting screen group and communication mode can be changed.

2: Only SV and communication mode can be changed.

3: Only key lock can be changed.

**■ Parameter mask/lock function****● Target parameter****● Controls parameter displays/key locks**: STBY/EXE (RST/RUN) switching screen and all parameters except monitor screen  
(control for each screen group possible)

: Settings for each PID No. not possible (parameters are set by applying all PID Nos.)

: Settings for each PTN No. not possible (parameters are set by applying all PROG Nos.)

: Settings for each STEP No. not possible (parameters are set by applying all STEP Nos.)

**■ Input****● Type of input**

: Selectable from multiple (TC, Pt, mV) and voltage (V)

**● Thermocouple**

: B, R, S, K, E, J, T, N, PLII, WRe5-26, {U, L (DIN43710)}, Metal-chromel (AuFe-Cr)

Input resistance

: 500kΩ minimum

External resistance tolerance

: 100Ω maximum

Burnout function

: Standard feature (up scale)

Cold junction compensation accuracy

:  $\pm 2^\circ\text{C}$  (between 5 and 45°C of ambient temperature),  $\pm 3^\circ\text{C}$  if mounted closely**● R.T.D.**

: Pt100/JPt100, 3-wire type

Amperage

: 0.25mA

Lead wire tolerance resistance

: 5Ω maximum/wire (3 lead wires should have the same resistance.)

**● Voltage mV**

: -10 – 10, 0 – 10, 0 – 20, 0 – 50, 10 – 50, 0 – 100mV DC

V

: -1 – 1, 0 – 1, 0 – 2, 0 – 5, 1 – 5, 0 – 10V DC

Input resistance

: 500kΩ minimum

Current input (0 – 20, 4 – 20mA DC) is handled through external receiving impedance (250Ω).

**● Input scaling function**

: Scaling possible for voltage (mV, V) input

Scaling range

: -1999 – 9999 units

Span

: 10 – 10000 units

Position of decimal point

: None, 1, 2 and 3 digits on the right of decimal point

**● Sampling cycle**

: 0.25 seconds

**● PV bias**

: -1999 – 2000 units

**● PV filter**

: 0 – 9999 seconds

**● PV gain**

: -5.00 – +5.00%

**● Isolation**

: Not insulated from input, system, DI, and CT input but insulated from others

**■ Control****● Control mode**

With 1 output

: Expert PID control with auto tuning function

With 2 outputs

: Expert PID control with auto tuning function PID (output 1) + PID (output 2)

**● Type of control/rating**

: Contact/1a 240V AC 2A (resistive load) 1.2A (inductive load)

(common to output 1 and 2)

SSR drive voltage/12V±1.5V DC (maximum load current 30mA)

Current/4 – 20mA DC (maximum load resistance 600Ω)

Voltage/0 – 10V DC (maximum load current 2mA)

|                                 |   |
|---------------------------------|---|
| Control output resolution       | : Control output 1: approx. 0.008% (1/13000)<br>Control output 2: approx. 0.008% (1/13000)  |
| Output accuracy                 | : Control output 1: $\pm 1.0\%$ FS (5 – 100% output)<br>Control output 2: $\pm 2.0\%$ FS (5 – 100% output)  |
| ● Control output 1              |   |
| Proportional band (P)           | : OFF, 0.1 – 999.9%FS (ON/OFF action by OFF)  |
| Integral time (I)               | : OFF, 1 – 6000 seconds (P or PD action by OFF)   |
| Derivative time (D)             | : OFF, 1 – 3600 seconds (P or PI action by OFF)   |
| Target value function           | : OFF, 0.01 – 1.00  |
| ON/OFF hysteresis               | : 1 – 999 units (Effective when P=OFF)  |
| Manual reset                    | : -50.0 – 50.0% (Effective when I=OFF)  |
| Output limiter                  | : Lower limit 0.0 – 99.9%, higher limit 0.1 – 100.0% (Lower limit value < Higher limit value)   |
| Proportional cycle              | : 1 – 120 seconds (for contact and SSR drive voltage output)  |
| ● Control output 2 (option)     |   |
| Proportional band (P)           | : OFF, 0.1 – 999.9%FS (ON/OFF action by OFF)  |
| Integral time (I)               | : OFF, 1 – 6000 seconds (P or PD action by OFF)   |
| Derivative time (D)             | : OFF, 1 – 3600 seconds (P or PI action by OFF)   |
| Target value function           | : OFF, 0.01 – 1.00  |
| ON/OFF hysteresis               | : 1 – 999 units (Effective when P=OFF)  |
| Dead band                       | : -1999 – 5000 units  |
| Output limiter                  | : Lower limit 0.0 – 99.9%, higher limit 0.1 – 100.0% (Lower limit value < Higher limit value)   |
| Proportional cycle              | : 1 – 120 seconds (for contact and SSR drive voltage output)  |
| ● Manual control                |   |
| Output setting range            | : 0.0 – 100.0% setting resolution: 0.1%   |
| Manual ↔ auto switching         | : Balanceless bumpless (within proportional range)  |
| ● Soft start                    |   |
|                                 | : Set individually for output 1 and output 2<br>OFF, 1 – 120 seconds  |
| ● AT point                      | : SV value in execution   |
| ● Control output characteristic | : RA (reverse action characteristic)/DA (direct action characteristic) switching by front key or communication<br>: Set individually for output 1 and output 2<br>RA (reverse action characteristic): heating action<br>DA (direct action characteristic): cooling action |
| ● Isolation                     |   |
|                                 | : Contact output isolated from all<br>: Analog output not insulated from SSR drive voltage, current and voltage output but insulated from others (Control output 1 and 2 not insulated other than contact output)   |

**■ Event output (option, 3 points maximum)**

|                               |   |
|-------------------------------|---|
| ● Number of output points     | : 3 points maximum (EV1, EV2, EV3)<br>However, EV3 is exclusive selection from control output 2 and DI4.  |
| ● Types                       | : Selectable from the following 20 types for EV1, EV2 and EV3:<br>no assignment, higher limit deviation alarm, lower limit deviation alarm, outside higher/lower limit deviation alarm, inside higher/lower limit deviation alarm, higher limit absolute value alarm, lower limit absolute value alarm, scaleover, EXE signal (RUN signal), output 1 inverted output (Contact output only), heater 1 break/loop alarm, heater 2 break/loop alarm, step signal, pattern signal, program end signal, hold signal, program signal, upslope signal, downslope signal, guarantee soak signal |
| ● Event setting range         |   |
| Absolute values               | : Within measuring range (both higher limit and lower limit)  |
| Deviations                    | : -1999 – 2000 units (both higher limit and lower limit)  |
| Higher/lower limit deviations | : 0 – 2000 units (within/outside)   |
| ● Event action                | : ON/OFF action   |
| ● Hysterisis                  | : 1 – 999 units   |
| ● Standby action              | : Selectable from following 4 types<br>1 Without standby action<br>2 Standby 1 (when power is applied, STBY (RST)→EXE (RUN))<br>3 Standby 2 (when power is applied, STBY (RST)→EXE (RUN), execution SV is changed.)<br>4 Control mode (without standby action: no alarm is output at the time of abnormal input.)   |
| ● Output type/rating          | : Contact (EV1, EV2/ 1a x 2 points common EV3/ 1a independent)/ 240V AC 2A (resistive load)   |
| ● Output updating cycle       | : 0.25 seconds  |
| ● Latching function           | : Alarm action holding function (can be assigned for deviation alarm/absolute value alarm and heater break alarm)<br>ON (effective)/OFF (not effective) selection<br>Unlatched by key operation, DI or communication when latching  |
| ● Output characteristic       | : Selectable from NO and NC   |
| ● Isolation                   | : Isolated from all   |

**■ Programming function (option)**

|                   |   |
|-------------------|---|
| ● No. of pattern  | : Maximum 4 patterns (can be set to 1, 2 and 4)   |
| ● No. of step     | : Maximum 8 steps (4 patterns), 16 (2 patterns), 32 (1 pattern)<br>Total number of steps = 32 |
| ● No. of PID type | : Maximum 3   |

- Time setting : 0 minutes 0 seconds – 99 minutes 59 seconds/1 step or 0 hours 0 minutes – 99 hours 59 minutes/1 step
- Setting resolution : 1 minute or 1 second
- Time accuracy :  $\pm(\text{setting time} \times 0.005 + 0.25 \text{ seconds})$
- Setting parameter for each step : SV, step time, PID No.
- No. of pattern execution : Maximum 9999
- PV start : ON/OFF
- Hold : Possible either by front panel key input, external control input or communication
- Advance : Possible either by front panel key input, external control input or communication
- Power failure compensation : None (setting contents are maintained and elapsed time, execution step and number of execution are reset.)
- Guarantee soak zone : OFF, 1 – 999 units

#### ■ External control input (DI) (option)

- Number of input points
  - SRS11A : Maximum 4 points: Exclusive selection with 3 points CT input (DI1, DI2, DI3)  
Exclusive selection with 1 point (DI4), control output 2 and event output (EV3)
  - SRS12A, 13A, 14A : Maximum 4 points: 3 points (DI1, DI2, DI3) no exclusive selection  
Exclusive selection with 1 point (DI4), control output 2 and event output (EV3)
- Type of DI assignment : Selectable from the following 14 types for each DI.  
No assignment, EXE1 (RUN1) (control execution/suspension), EXE2 (RUN2) (control execution/suspension), MAN (manual output), AT (auto tuning), ESV2 (SV external selection 2 bit), ACT1 (output 1 output characteristics), ACT2 (output 2 output characteristics), PROG (programming), HLD (hold), ADV (advance), PTN2 (start pattern selection 2 bit), PTN3, (start pattern selection 3 bit), L\_RS (unlatching)
- Action input : Non-voltage contact or open collector (level action) Approx. 5V DC 1mA maximum
- Input minimum holding time : 0.25 seconds
- Isolation : Not insulated from DI input, system, and CT input but insulated from others

#### ■ CT input (option)

- Types of current detection target : 2 points selectable when the type of control output (OUT1, OUT2) is contact or SSR  
In case of SRS11A, exclusive selection with DI1, DI2 and DI3
- Current detection method : Assignable for OUT1 and OUT2
- Current capacity : By CT sensor (sold separately)
- Current setting range : 30A/50A
- Setting resolution : OFF, 0.1 – 50.0 A (alarm action off when set to OFF)
- Current display range : 0.1A
- Display accuracy : 0.0 – 55.0A
- Alarm action : 0.0 – 55.0A
- Alarm output : ±2.0 A (for sine wave 50 Hz)
- Minimum time for action confirmation : Heater break detection when control output ON: Alarm output ON  
Heater loop alarm detection when control output OFF: Alarm output ON
- Alarm maintain mode : Assignable for event output (EV1, 2, 3)
- Standby action : Heater loop alarm detection when control output OFF: Alarm output ON
- Sampling cycle : Selectable from latching function ON (effective)/OFF (non-effective)
- Isolation : Selection of "OFF" or "ON" (1, 2, 3) (Standby when power applied only)
- Alarm action : 0.25 seconds
- Isolation : 0.25 seconds
- Sampling cycle : Not insulated from CT input, input, system and DI but insulated from others

#### ■ Communication function (option) : Exclusive selection with analog output for SRS11A

- Type of communication : EIA standard RS-485
- Communication system : 2-line half duplex start-stop synchronization system
- Communication speed : 1200, 2400, 4800, 9600, 19200, 38400 bps
- Data format : Selectable from 7E1, 7E2, 7N1, 7N2, 8E1, 8E2, 8N1, 8N2
- Communication delay time : Selectable from 1 – 100 (x 0.512 msec)
- Max. number of connections : 32 including host
- Communication address : 1 – 255
- Communication code : ASCII, MODBUS RTU binary code only
- Communication protocol : Shimaden standard protocol / MODBUS ASCII, RTU
- Other : Start character and BCC operating method can be selected.
- Communication memory mode : Selectable from EEPROM, RAM and r\_E
- Communication master mode : Can be used as master device when using multiple units
- Start slave address setting : Broadcast, 1 – 255
- End slave address setting : Start address – start address +30
- Write-in data address setting : 0000H – FFFFH
- Communication distance : Max. 500 m (differs according to conditions)
- Isolation : Isolation for all

#### ■ Analog output (option)

- Number of output points : 1 point
- Types of output : Selectable from measured value, target set value (execution SV), control output 1 and control output 2

- Output signal/rating : Current 4 – 20 mA DC (max. load resistance 300Ω)  
Voltage 0 – 10V DC (max. load current 2 mA)  
Voltage 0 – 10mV DC (output resistance 10Ω)
- Output scaling : Within measuring range or output range (Inversed scaling possible)
- Output accuracy : ±0.3%FS (for display value)
- Output resolution : Approx. 0.008% (1/13000)
- Output updating cycle : 0.25 seconds
- Output limiter : Lower limit 0.0 – 99.9%, higher limit 0.1 – 100.0% (Lower limit value < Higher limit value)
- Isolation : No isolation with control output P, I and V

#### ■ General specifications

- Data storage : Non-volatile memory (EEPROM)
- Ambient conditions for operations
  - Temperature : -10 – 50°C
  - Humidity : Max. 90%RH (no dew condensation)
  - Elevation : Max. 2000 m above sea level
  - Category : II
  - Pollution class : 2
- Storage temperature : -20 – 65°C
- Supply voltage : 100 – 240V AC±10%, 50/60Hz or 24V AC/DC±10%
- Input/noise removal ratio : Normal mode 50dB minimum (50/60 Hz)
- Insulation resistance : Between input/output terminals and power terminal Min. 500V DC, 20 MΩ
- Dielectric strength : Between input/output terminals and power terminal, 2300V AC, 1 minute
- Power consumption
  - SRS11A : Max. 11VA for 100 – 240V AC  
6VA for 24V AC  
4W for 24V DC
  - SRS12A, 13A, 14A : Max. 14VA for 100 – 240V AC  
8VA for 24V AC  
6W for 24V DC
- Applicable standards
  - EMC : EN61326-1: 2006 EN61326-2-3: 2006
  - Safety : IEC61010-1 and EN61010-1: 2001
- Material of case : PC resin molding (UL94V-0)
- External dimensions
  - SRS11A: H48 × W48 × D66 mm (in panel 62mm)
  - SRS12A: H72 × W72 × D69 mm (in panel 65mm)
  - SRS13A: H96 × W96 × D69 mm (in panel 65mm)
  - SRS14A: H96 × W48 × D66 mm (in panel 62mm)
- Panel thickness : 1.0 – 3.5 mm
- Panel cutout
  - SRS11A: H45 × W45 mm
  - SRS12A: H68 × W68 mm
  - SRS13A: H92 × W92 mm
  - SRS14A: H92 × W45 mm
- Weight
  - SRS11A: Approx. 120 g
  - SRS12A: Approx. 190 g
  - SRS13A: Approx. 220 g
  - SRS14A: Approx. 160 g

## ORDERING INFORMATION

Series SRS11A/12A/13A/14A

| ITEM  | CODE    |                   |  | SPECIFICATIONS   |
|---|---------|-------------------|--|--|
| SERIES  | SRS11A- |                   |  | DIN 48x48 Digital Controller   |
| INPUT   | 8       | Multi-input       |  | Thermocouple: B, R, S, K, E, J, T, N, PLII, WRe5-26, {U, L (DIN43710)}, AuFe-Cr                  |
|   |         |                   |  | R.T.D.: Pt100/JPt100<br>Voltage (mV): -10 – 10, 0 – 10, 0 – 20,<br>0 – 50, 0 – 100, 10 – 50mV DC |
|   |         |                   |  | Scaling Possible<br>(inverse scaling<br>impossible)<br>Range: -1999 – 9999<br>Span: 10 – 10000   |
| CONTROL OUTPUT 1  | 4       | Current (mA)      |  | Current (mA): 0~20, 4~20mA DC<br>Receiving impedance: 250Ω                                       |
|   | 6       | Voltage (V)       |  | -1 – 1, 0 – 1, 0 – 2, 0 – 5, 1 – 5, 0 – 10V DC<br>Input resistance: Min. 500kΩ                   |
|   | Y       |                   |  | Contact: 1a, Contact capacity: 240V AC 2A/resistive load<br>Proportional cycle: 1 – 120 sec.     |
|   | I       |                   |  | Current: 4 – 20mA DC<br>Load resistance: 600Ω max.   |
| CONTROL OUTPUT 2<br>(OPTION)  | P       |                   |  | SSR drive voltage: 12V±1.5V DC/30mA max.<br>Proportional cycle: 1 – 120 sec.                     |
|   | V       |                   |  | Voltage: 0 – 10V DC<br>Load current: 2mA max.  |
|   | N-      |                   |  | None   |
|   | Y-      |                   |  | Contact: 1a, Contact capacity: 240V AC 2A/resistive load<br>Proportional cycle: 1 – 120 sec.     |
|   | I-      |                   |  | Current: 4 – 20mA DC<br>Load resistance: 600Ω max.   |
| Additional event output   | P-      |                   |  | SSR drive voltage: 12V±1.5V DC/30mA max.<br>Proportional cycle: 0.5 – 120 sec.                   |
|   | V-      |                   |  | Voltage: 0 – 10V DC<br>Load current: 2mA max.  |
| Additional external control input signal (DI)   | E-      |                   |  | Additional event output 1 point (EV3)  |
| POWER SUPPLY  | 90-     |                   |  | 100 – 240V AC±10%, 50/60Hz   |
|   | 08-     |                   |  | 24V AC/DC±10%, 50/60Hz   |
| PROGRAM FUNCTION (OPTION)   | N       |                   |  | None   |
|   | P       |                   |  | Max. 4 patterns Total number of steps: 32  |
| EVENT OUTPUT (OPTION)   | 0       |                   |  | None   |
|   | 1       |                   |  | Event output 2 points (EV1, EV2)   |
| ANALOG OUTPUT/<br>COMMUNICATION<br>FUNCTION (OPTION)                                      | 0       |                   |  | None   |
|   | 3       |                   |  | 0 – 10mVDC Output resistance: 10Ω  |
|   | 4       |                   |  | 4 – 20mADC Resistive load: 300Ω max.   |
|   | 6       |                   |  | 0 – 10VDC Load current: 2mA max.   |
|   | 5       |                   |  | RS-485 (Shimaden standard protocol, MODBUS protocol)   |
| EXTERNAL INPUT CONTROL SIGNAL (DI)/<br>CT INPUT (OPTION)/ <u>Note: CT sold separately</u> | 0       |                   |  | None   |
|   | 1       | CT input 2 points |  | Note: Available only when control output 1 or 2 is Y or P.                                       |
|   | 2       |                   |  | Control input 3 points (DI1, DI2, DI3)   |
| REMARKS   | 0       | Without           |  |  |
|   | 9       | With              |  |  |

## OPTIONAL ACCESSORIES

| Name           | Code   | Remarks   |
|----------------|--------|---|
| CT             | QCC01  | CT for 30A (CTL-6-S)                                      |
| CT             | QCC02  | CT for 50A (CTL-12-S36-8)                                 |
| Shunt resistor | QCS002 | 250Ω ±0.1% External receiving impedance for current input |
| Terminal cover | QCR001 | For SRS11A  |

## ORDERING INFORMATION

Series SRS11A/12A/13A/14A

| ITEM   | CODE    |              |  | SPECIFICATIONS |   |
|--|---------|--------------|--|----------------|---|
| SERIES   | SRS12A- |              |  |                | DIN 72x72 Digital Controller  |
|  | SRS13A- |              |  |                | DIN 96x96 Digital Controller  |
|  | SRS14A- |              |  |                | DIN 96x48 Digital Controller  |
| INPUT  | 8       | Multi-input  |  |                | Thermocouple: B, R, S, K, E, J, T, N, PLII, WRe5-26, {U, L (DIN43710)}, AuFe-Cr   |
|  |         | Current (mA) |  |                | R.T.D.: Pt100/JPt100<br>Voltage (mV): -10 – 10, 0 – 10, 0 – 20, 0 – 50,<br>0 – 100, 10 – 50mV DC  |
|  |         | Voltage (V)  |  |                | Scaling Possible (inverse scaling)<br>Current (mA): 0~20, 4~20mA DC<br>Receiving impedance: 250Ω<br>-1 – 1, 0 – 1, 0 – 2, 0 – 5, 1 – 5, 0 – 10V DC<br>Input resistance: Min. 500kΩ<br>Range: -1999 – 9999<br>Span: 10 – 10000 |
| CONTROL OUTPUT 1                                   | Y       |              |  |                | Contact: 1a, Contact capacity: 240V AC 2A/resistive load<br>Proportional cycle: 1 – 120 sec.  |
|  | I       |              |  |                | Current: 4 – 20mA DC<br>Load resistance: 600Ω max.  |
|  | P       |              |  |                | SSR drive voltage: 12V±1.5V DC/30mA max.<br>Proportional cycle: 1 – 120 sec.  |
|  | V       |              |  |                | Voltage: 0 – 10V DC<br>Load current: 2mA max.   |
| CONTROL OUTPUT 2 (OPTION)                          | N-      |              |  |                | None  |
|  | Y-      |              |  |                | Contact: 1a, Contact capacity: 240V AC 2A/resistive load<br>Proportional cycle: 1 – 120 sec.  |
|  | I-      |              |  |                | Current: 4 – 20mA DC<br>Load resistance: 600Ω max.  |
|  | P-      |              |  |                | SSR drive voltage: 12V±1.5V DC/30mA max.<br>Proportional cycle: 1 – 120 sec.  |
|  | V-      |              |  |                | Voltage: 0 – 10V DC<br>Load current: 2mA max.   |
| Additional event output                            | E-      |              |  |                | Additional event output 1 point (EV3)   |
| Additional external control input signal (DI)      | D-      |              |  |                | Additional external control input 1 point (DI4)   |
| POWER SUPPLY                                       | 90-     |              |  |                | 100 – 240V AC±10%, 50/60Hz  |
|  | 08-     |              |  |                | 24V AC/DC±10%, 50/60Hz  |
| PROGRAM FUNCTION (OPTION)                          | N       |              |  |                | None  |
|  |         |              |  |                | Max. 4 patterns Total number of steps: 32   |
| EVENT OUTPUT (OPTION)                              | 0       |              |  |                | None  |
|  |         |              |  |                | Event output 2 points (EV1, EV2)  |
| ANALOG OUTPUT (OPTION)                             | 0       |              |  |                | None  |
|  |         |              |  |                | 0 – 10mVDC Output resistance: 10Ω   |
|  |         |              |  |                | 4 – 20mA DC Resistive load: 300Ω max.   |
|  |         |              |  |                | 0 – 10VDC Load current: 2mA max.  |
| CT INPUT (OPTION)/ <u>Note: CT sold separately</u> | 0       |              |  |                | None  |
|  |         |              |  |                | CT input 2 points   Note: Available only when control output 1 or 2 is Y or P.  |
| EXTERNAL INPUT CONTROL SIGNAL (DI) (OPTION)        | 0       |              |  |                | None  |
|  |         |              |  |                | Control input 3 points (DI1, DI2, DI3)  |
| COMMUNICATION FUNCTION (OPTION)                    | 0       |              |  |                | None  |
|  |         |              |  |                | RS-485 (Shimaden standard protocol, MODBUS protocol)  |
| REMARKS  | 0       |              |  |                | Without   |
|  |         |              |  |                | With  |

## OPTIONAL ACCESSORIES

| Name           | Code   | Remarks   |
|----------------|--------|---|
| CT             | QCC01  | CT for 30A (CTL-6-S)                                      |
| CT             | QCC02  | CT for 50A (CTL-12-S36-8)                                 |
| Shunt resistor | QCS002 | 250Ω ±0.1% External receiving impedance for current input |
| Terminal cover | QCR002 | For SRS12A (3 pcs./set)                                   |
|                | QCR007 | For SRS13A, SRS14A (2 pcs./set)                           |

| Input Type    |              | Code     | Measuring range |   |       |       |        |        |       |       |    |
|---------------|--------------|----------|-----------------|---|-------|-------|--------|--------|-------|-------|----|
| Thermo-couple | B            | 01 *1    | 0               | -   | 1800  | °C    | 0      | -      | 3300  | °F    |    |
|               | R            | 02       | 0               | -   | 1700  | °C    | 0      | -      | 3100  | °F    |    |
|               | S            | 03       | 0               | -   | 1700  | °C    | 0      | -      | 3100  | °F    |    |
|               | K            | 04 *2    | -199.9          | -   | 400.0 | °C    | -300   | -      | 750   | °F    |    |
|               |              | 05       | 0.0             | -   | 800.0 | °C    | 0      | -      | 1500  | °F    |    |
|               |              | 06       | 0               | -   | 1200  | °C    | 0      | -      | 2200  | °F    |    |
|               | E            | 07       | 0               | -   | 700   | °C    | 0      | -      | 1300  | °F    |    |
|               | J            | 08       | 0               | -   | 600   | °C    | 0      | -      | 1100  | °F    |    |
|               | T            | 09 *2    | -199.9          | -   | 200.0 | °C    | -300   | -      | 400   | °F    |    |
|               | N            | 10       | 0               | -   | 1300  | °C    | 0      | -      | 2300  | °F    |    |
|               | PLII *3      | 11       | 0               | -   | 1300  | °C    | 0      | -      | 2300  | °F    |    |
|               | WRe5-26 *4   | 12       | 0               | -   | 2300  | °C    | 0      | -      | 4200  | °F    |    |
|               | U *5         | 13 *2    | -199.9          | -   | 200.0 | °C    | -300   | -      | 400   | °F    |    |
|               | L *5         | 14       | 0               | -   | 600   | °C    | 0      | -      | 1100  | °F    |    |
|               | Kelvin       | K        | 15 *6           | 10.0  | -     | 350.0 | K      | 10.0   | -     | 350.0 | K  |
|               |              | AuFe-Cr  | 16 *7           | 0.0   | -     | 350.0 | K      | 0.0    | -     | 350.0 | K  |
|               |              | K        | 17 *6           | 10  | -     | 350   | K      | 10     | -     | 350   | K  |
|               |              | AuFe-Cr  | 18 *7           | 0   | -     | 350   | K      | 0      | -     | 350   | K  |
| Multi-input   | R.T.D.       | Pt100    | 30              | -   | 350.0 | °C    | -150.0 | -      | 650.0 | °F    |    |
|               |              |          | 31              | -200  | -     | 600   | °C     | -300   | -     | 1100  | °F |
|               |              |          | 32              | -100.0  | -     | 100.0 | °C     | -150.0 | -     | 200.0 | °F |
|               |              |          | 33              | -50.0   | -     | 50.0  | °C     | -50.0  | -     | 120.0 | °F |
|               |              |          | 34              | 0.0   | -     | 200.0 | °C     | 0.0    | -     | 400.0 | °F |
|               | R.T.D.       | JPt100   | 35              | -200  | -     | 500   | °C     | -300   | -     | 1000  | °F |
|               |              |          | 36              | -100.0  | -     | 100.0 | °C     | -150.0 | -     | 200.0 | °F |
|               |              |          | 37              | -50.0   | -     | 50.0  | °C     | -50.0  | -     | 120.0 | °F |
|               |              |          | 38              | 0.0   | -     | 200.0 | °C     | 0.0    | -     | 400.0 | °F |
|               |              |          | 39              | -100.0  | -     | 350.0 | °C     | -150.0 | -     | 650.0 | °F |
|               | Voltage (mV) | Pt100    | 40              | -199.9  | -     | 550.0 | °C     | -300   | -     | 1000  | °F |
|               |              |          | 41              | 0.0   | -     | 350.0 | °C     | 0.0    | -     | 650.0 | °F |
|               |              |          | 42              | 0.0   | -     | 550.0 | °C     | 0      | -     | 1000  | °F |
|               |              | JPt100   | 43              | -199.9  | -     | 500.0 | °C     | -300   | -     | 1000  | °F |
|               |              |          | 44              | 0.0   | -     | 350.0 | °C     | 0.0    | -     | 650.0 | °F |
|               |              |          | 45              | 0.0   | -     | 500.0 | °C     | 0      | -     | 1000  | °F |
| Voltage (V)   | Voltage (mV) | -10 - 10 | 71              | Measuring range can be set by scaling function within the following range.<br>Initial value: 0.0 – 100.0<br>Scaling range: -1999 – 9999 units<br>Span: 10 – 10,000 units  |       |       |        |        |       |       |    |
|               |              | 0 - 10   | 72              |   |       |       |        |        |       |       |    |
|               |              | 0 - 20   | 73              |   |       |       |        |        |       |       |    |
|               |              | 0 - 50   | 74              |   |       |       |        |        |       |       |    |
|               |              | 10 - 50  | 75              |   |       |       |        |        |       |       |    |
|               |              | 0 - 100  | 76              |   |       |       |        |        |       |       |    |
|               | Voltage (V)  | -1 - 1   | 81              | Decimal point position: None, 1/2/3 digits following decimal point<br>Lower limit value is less than higher limit value.<br>NOTE: For current input, install input terminals of the specified receiving impedance (250Ω) and use code 84 (0 – 20 mA) or 85 (4 – 20 mA). |       |       |        |        |       |       |    |
|               |              | 0 - 1    | 82              |   |       |       |        |        |       |       |    |
|               |              | 0 - 2    | 83              |   |       |       |        |        |       |       |    |
|               |              | 0 - 5    | 84              |   |       |       |        |        |       |       |    |
|               |              | 1 - 5    | 85              |   |       |       |        |        |       |       |    |
|               |              | 0 - 10   | 86              |   |       |       |        |        |       |       |    |

Thermocouple: B, R, S, K, E, J, T, N: JIS/IEC

R.T.D. Pt100: JIS/IEC JPt100

\*1 Thermocouple B: Accuracy guarantee not applicable to 400°C or below.

\*2 Thermocouple K, T, U: Accuracy of those readings below -100.0°C is 0.75% FS.

\*3 Thermocouple PLII: Platinet

\*4 Thermocouple WRe5-26: ASTM E988-96

\*5 Thermocouple U, L: DIN 43710

\*6. Thermocouple K (Kelvin) accuracy

\*7. Thermocouple Metal-chromel (AuFe-Cr) (Kelvin) accuracy

Temperature range

10.0 - 30.0 K (2.0%FS + [CJ error X 20] K + 1K)  
 30.0 - 70.0 K (1.0%FS + [CJ error X 7] K + 1K)  
 70.0 - 170.0 K (0.7%FS + [CJ error X 3] K + 1K)  
 170.0 - 270.0 K (0.5%FS + [CJ error X 1.5] K + 1K)  
 270.0 - 350.0 K (0.3%FS + [CJ error X 1] K + 1K)

Temperature range

0.0 - 30.0 K (0.7%FS + [CJ error X 3] K + 1K)  
 30.0 - 70.0 K (0.5%FS + [CJ error X 1.5] K + 1K)  
 70.0 - 170.0 K (0.3%FS + [CJ error X 1.2] K + 1K)  
 170.0 - 280.0 K (0.3%FS + [CJ error X 1] K + 1K)  
 280.0 - 350.0 K (0.5%FS + [CJ error X 1] K + 1K)

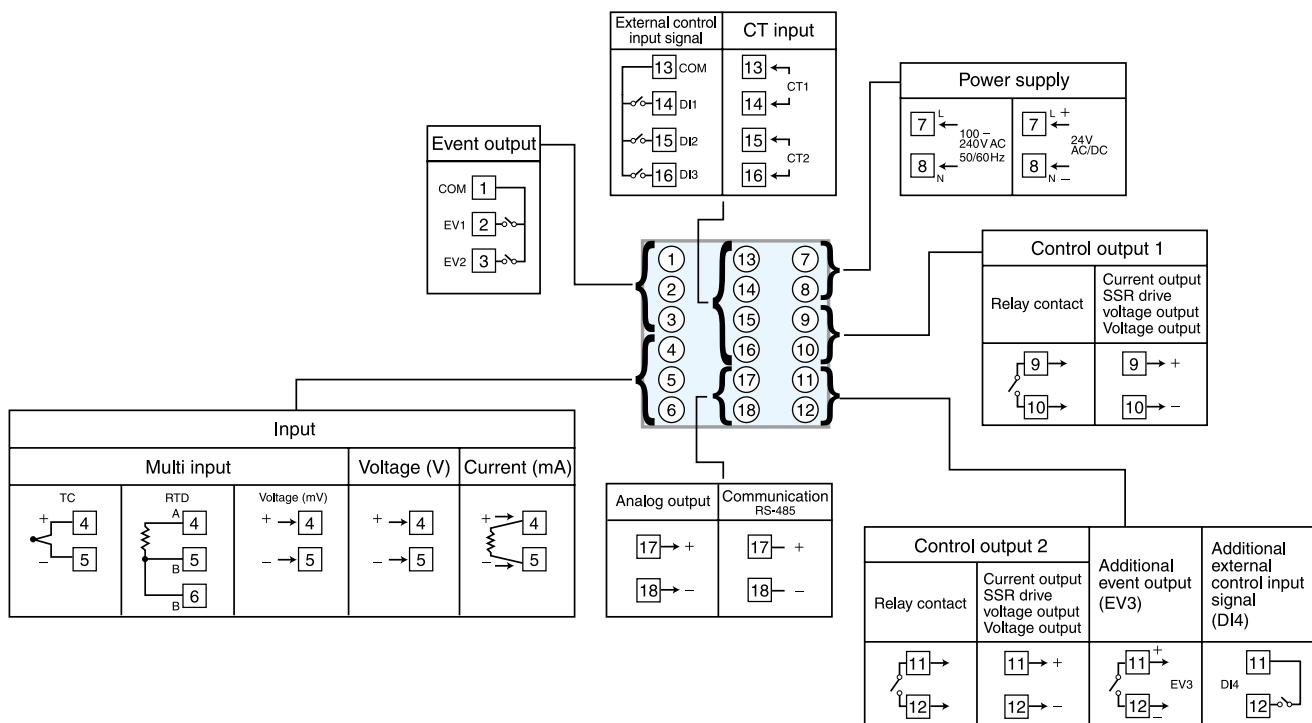
NOTE: For current input, install input terminals of the specified receiving impedance (250Ω) and use code 84 (0 – 20 mA) or 85 (4 – 20 mA).

NOTE: Unless otherwise specified, the measuring range will be set as follows when shipped from the factory:

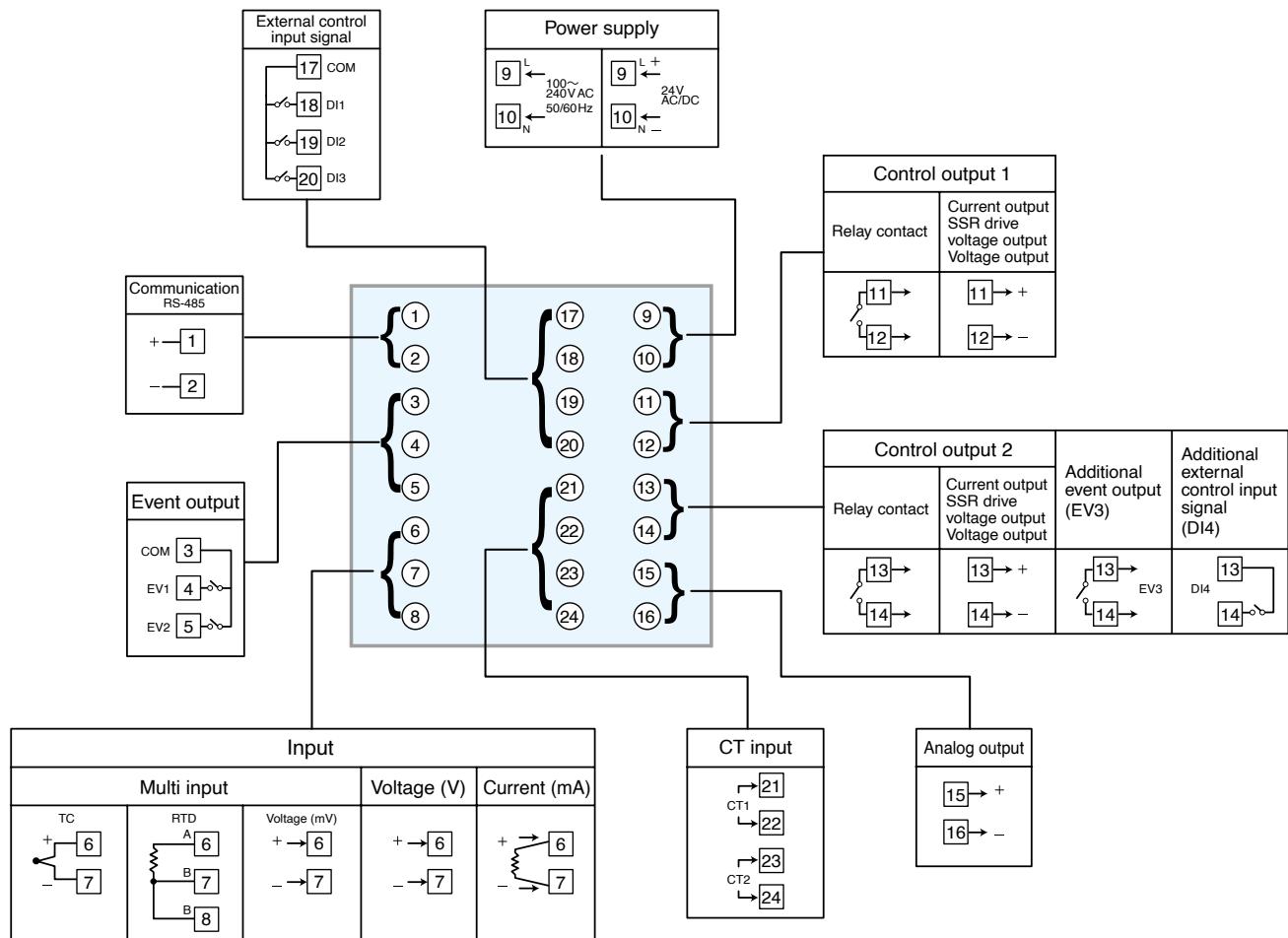
| Input       | Standard/rating | Measuring range       |
|-------------|-----------------|-----------------------|
| Multi-input | K thermocouple  | 0.0 – 800.0 °C        |
| Voltage (V) | 0 – 10V DC      | 0.0 – 100.0 no legend |

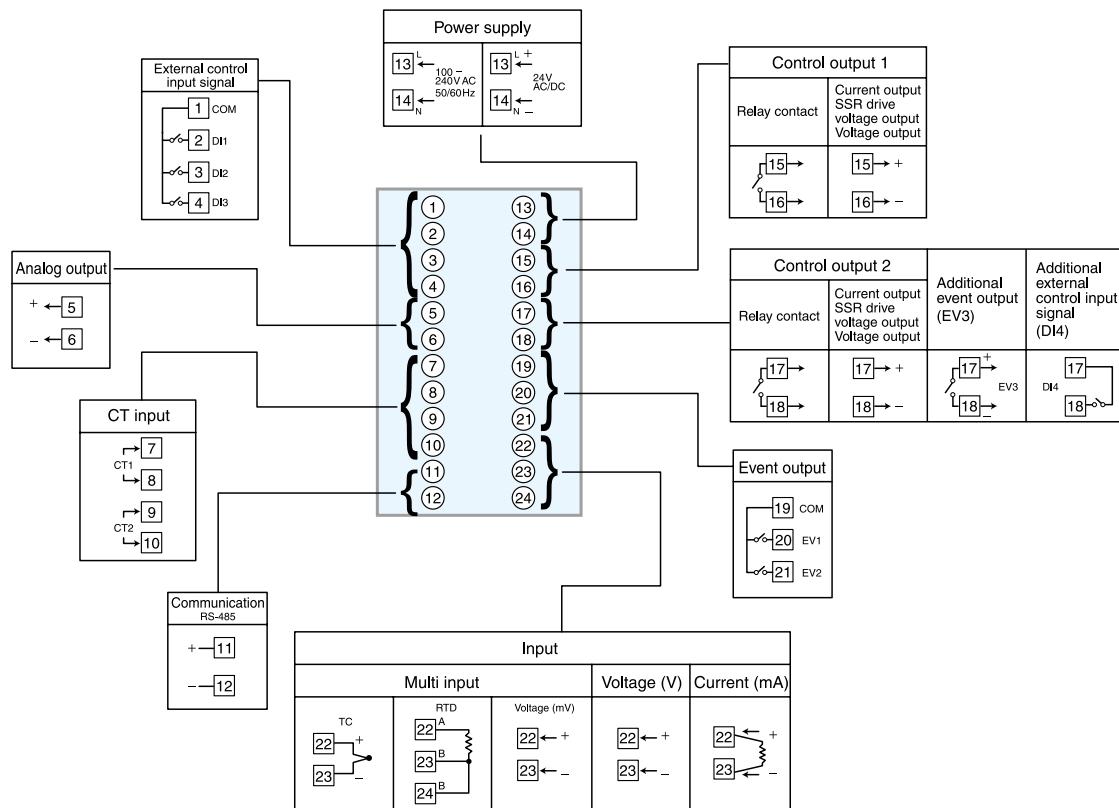
## SRS11A

## Series SRS11A/12A/13A/14A



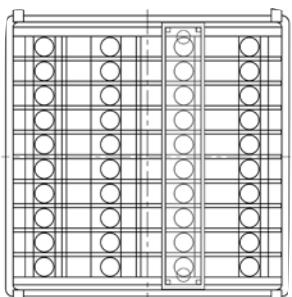
## SRS12A



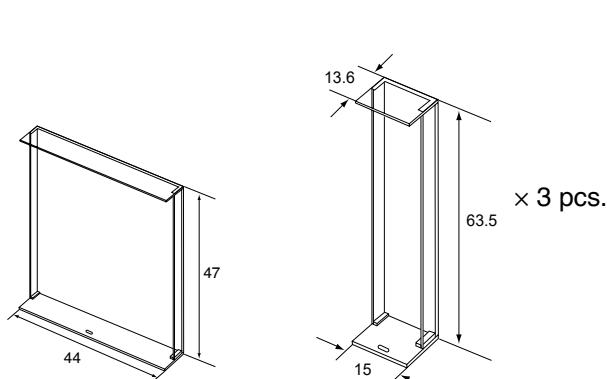


## OPTIONAL TERMINAL COVER

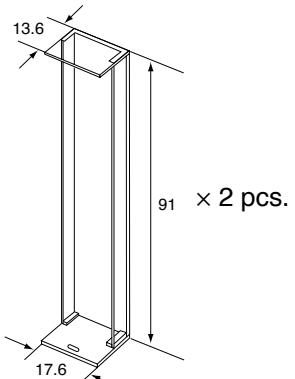
QCR001



QCR002



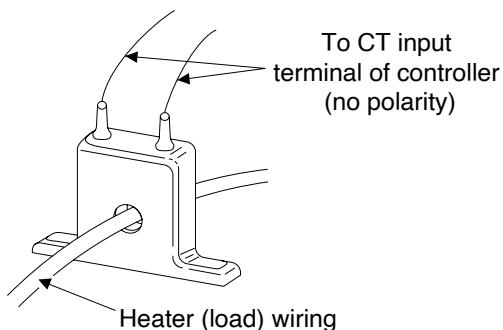
QCR007



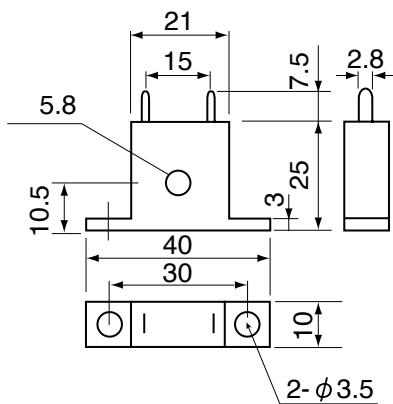
SRS11A

SRS12A

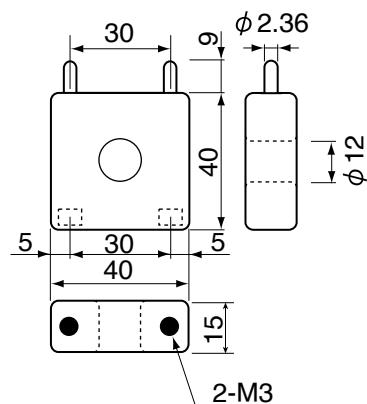
SRS13A &amp; SRS14A



● CT FOR 30A (QCC01)



● CT FOR 50A (QCC02)



Unit: mm

**⚠ Warning**

- The SRS Series is designed for the control of temperature, humidity and other physical values of general industrial equipment. It is not to be used for any purpose which regulates the prevention of serious effects on human life or safety.

**⚠ Caution**

- If the possibility of loss or damage to your system or property as a result of failure of any part of the process exists, proper safety measures must be made before the instrument is put into use so as to prevent the occurrence of trouble.

ISO9001/ISO14001



(The contents of this brochure are subject to change without notice.)

Temperature and Humidity Control Specialists

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